



## RCSA Industry Competency and Certification Exams

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### Certified Industrial Robotics Programmer (CIRP) Exam Preparation Guide

This preparation guide is designed to help RCSA Certification candidates prepare for the CIRP certification exam.

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#### Audience Profile

The Certified Industrial Robotics Programmer (CIRP) certification is intended for students and individuals whose responsibilities include the operation, programming and maintenance of standard robots and PLC in organizations of every size.

#### Exam Format

##### Question Types

- Multiple Choice
- Multiple Answer (i.e. select all the correct answers)
- True or False
- Fill in the Blank
- Pick from List

##### Exam Controls

During the exam, you will see controls on your exam screen. These controls and their purpose are explained below:

**TIMER:** The Timer starts when the exam introduction paragraph appears on your screen. The Timer is located at the top of your screen and displays the remaining exam time.

**NEXT:** When you complete a question or choose to skip a question, click the Next button to move to the next question. Note: It is not possible to move back to previous exam questions.

#### Scoring

Each question is worth one (1) mark each. Your final score is determined by calculating the total number of questions answered correctly to the total number of exam questions.

#### Completion Time

This exam has a maximum allowed time of 45 minutes.

## Passing Score

Multiple forms (or versions) of this certification exam are produced to maintain exam security. The passing score for this exam is 70%.

Your score will be displayed on your screen at the end of the exam, as well as emailed to you using the email that you provided us at registration.

## Test-Taking Rules

### Retake policy

Candidates may retake the same exam one time without restriction. However, candidates who wish to retake the exam a second or subsequent time must wait a minimum of seven days before retaking the exam. Candidates participating in exam beta-testing may take each beta exam only once.

## Test-Taking Tips

### Entering Information

When you encounter a fill in the blank question, do not duplicate question in answer spot. Fill in the answer that relates to that question only.

### Answering Questions

When you come across a question that you are unsure of the answer, do not leave it blank. Answer all questions to the best of your ability.

### Printing

When your exam has concluded, your score will displayed on your screen within minutes of completion. You may print this page or log-in to your account to print off your score.

### Exam Time

The timer is set so when you start your exam, it starts counting. You only have the allotted time allowed. There is no way to pause the exam or extend the time limit.

### Exam Window

A new window will open when you start your test. If you for some reason (accidentally or otherwise), close this window, the test will end and you will not be able to restart the test. Please contact the course administrator if this problem occurs.